bonds build businesses

| Sr.No. | PROPERTY | TEST METHOD | GUARANTEED DATA |  |
| :---: | :---: | :---: | :---: | :---: |
|  | [A] Physical |  | Minimum | Maximum |
| 1 | Aniline Point, ${ }^{\circ} \mathrm{C}$ | D 611 | 63 |  |
| 2 | Color | D 1500 |  | 0.5 |
| 3 | Flash Point, ${ }^{\circ} \mathrm{C}$ | D 92 | 145 |  |
| 4 | Interfacial Tension at $25^{\circ} \mathrm{C}$, dynes/cm | D 971 | 40 |  |
| 5 | Pour Point, ${ }^{\circ} \mathrm{C}$ | D 97 |  | -40 |
| 6 | Relative Density |  |  |  |
|  | (Specific gravity), $15{ }^{\circ} \mathrm{C} / 15^{\circ} \mathrm{C}$ | D 1298 |  | 0.91 |
| 7 | Viscosity, cSt | D 445 |  |  |
|  | at $100^{\circ} \mathrm{C}$ |  |  | 3 |
|  | at $40^{\circ} \mathrm{C}$ |  |  | 12 |
|  | at $0^{\circ} \mathrm{C}$ |  |  | 76 |
| 8 | Visual examination | D 1524 | Clear \& Bright |  |
|  |  |  |  |  |
|  | [B] Electrical |  | Minimum | Maximum |
| 9 | Dielectric Breakdown Voltage at 60Hz |  |  |  |
|  | Disc electrodes, kV | D 877 | 30 |  |
|  | VDE electrodes, $\mathrm{kV}, 0.040-\mathrm{in}$ (1.02-mm) | D 1816 | 20 |  |
|  | 0.080-in. ( $2.03-\mathrm{mm}$ ) gap |  | 35 |  |
| 10 | Dielectric Breakdown Voltage, |  |  |  |
|  | Impulse conditions |  |  |  |
|  | $25^{\circ} \mathrm{C}$, kV, needle negative to |  |  |  |
|  | sphere grounded. | D 3300 | 145 |  |
|  | 1-in. (25.4-mm) gap |  |  |  |
| 11 | Gassing Tendency, $\mu \mathrm{L}$ min | D 2300 |  | + 30 |
| 12 | Dissipation factor (or power factor), |  |  |  |
|  | at $60 \mathrm{~Hz}, \%$ | D 924 |  |  |
|  | at $25^{\circ} \mathrm{C}$ |  |  | 0.05 |
|  | at $100^{\circ} \mathrm{C}$ |  |  | 0.30 |
|  |  |  |  |  |
|  | [3] Chemical |  | Minimum | Maximum |
| 13 | Oxidation stability (acid-sludge test) | D 2440 |  |  |
|  | 72 h : \% sludge, by mass |  |  | 0.15 |
|  | Total acid number, mg KOH/g |  |  | 0.5 |
|  | 164 h : \% sludge, by mass |  |  | 0.3 |
|  | Total acid number, mg KOH/g |  |  | 0.6 |
| 14 | Oxidation stability (rotating |  |  |  |
|  | bomb method), minutes | D 2112 | NA |  |
| 15 | Oxidation inhibitor content, \% by mass | D 2668 |  | 0.08 |
| 16 | Corrosive Sulphur | D 1275 | Non - Corrosive |  |
| 17 | Water, ppm | D 1533 |  | 35 |
| 18 | Neutralisation number, Total Acid |  |  |  |
|  | number, $\mathrm{mg} \mathrm{KOH} / \mathrm{g}$ | D 974 |  | 0.03 |
| 19 | PCB content, ppm | D 4059 | Not detectable |  |

- TRANSOL GAP has an excellent Electrical and Oxidation Stability Properties. It is specially manufactured from highly Refined Base Oil.
- The Product fully complies with ASTM D 3487 2016, Type I standard.

